

BUYER'S MODEL NO. 734DW

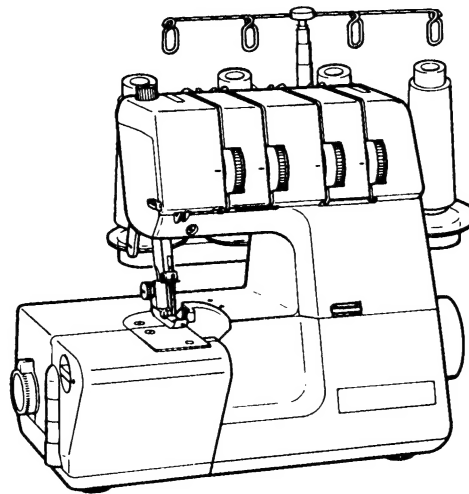
FACTORY MODEL TN298W3

ORIGINAL ISSUE

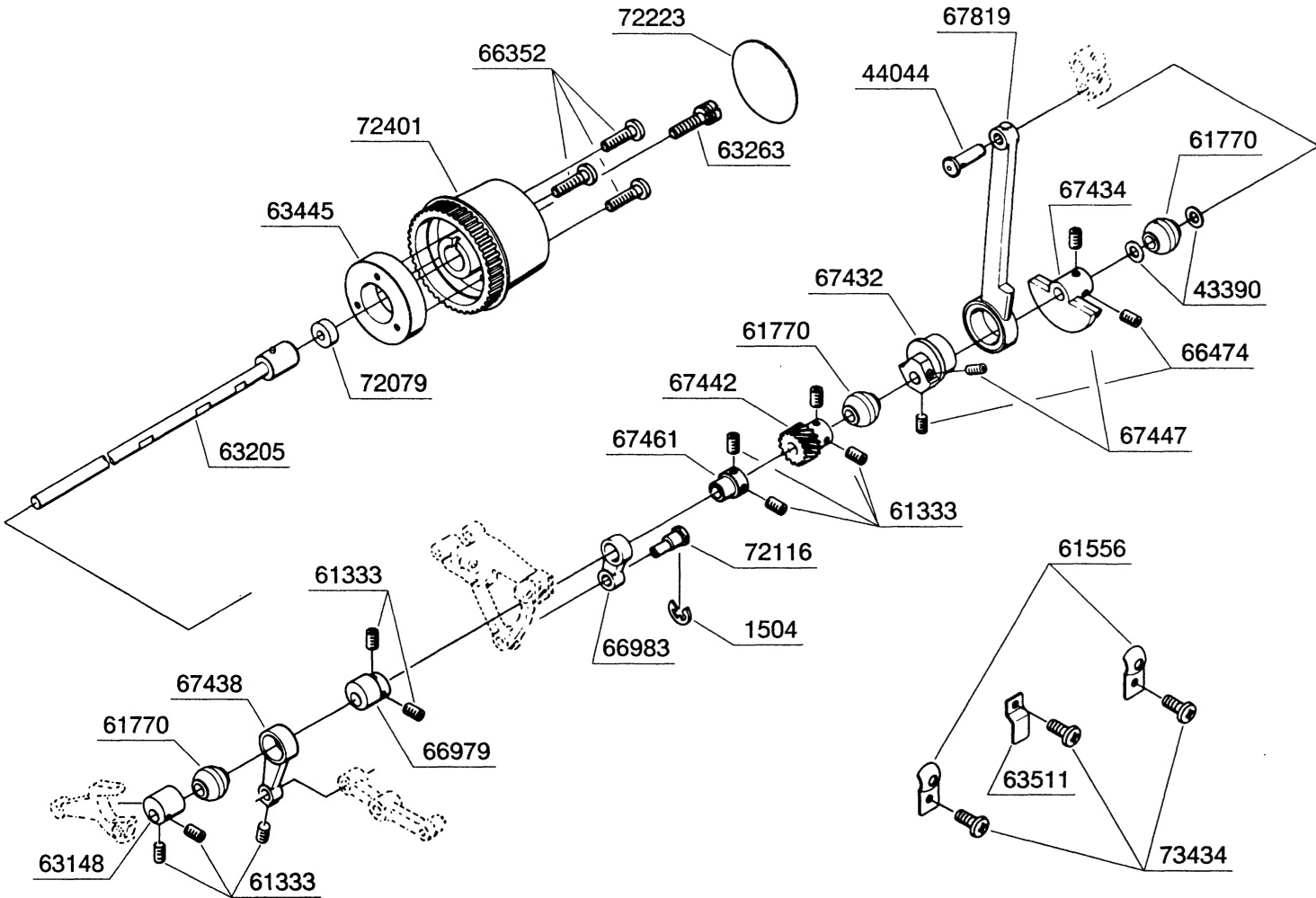
December, 1992

SECTION —

PARTS LIST
FOR
Model SUPER LOCK 734DW



WHITE

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	1			1504	E7 CLIP-ON-WASHER
FACTORY MODEL	TN298W3					43390	THRUST WASHER
ORIGINAL ISSUE	December, 1992			SERIAL NO.			44044
						61333	M4 SCREW
						61556	SECURING PLATE
						61770	BALL BUSHING
						63148	ECCENTRIC CAM
						63205	UPPER SHAFT
						63263	M4 PHILIPS SCREW WITH WASHER
						63445	BALANCER
						63511	SECURING PLATE
						66352	M4 PHILIPS SCREW
						66474	M5 SCREW
						66979	ECCENTRIC CAM
						66983	CRANK ROD
						67432	ECCENTRIC CAM
						67434	BALANCE CAM
						67438	CRANK ROD
						67442	BEVEL GEAR
						67447	M5 SCREW
						67461	ECCENTRIC CAM
						67819	CRANK ROD
						72079	SPACER
						72116	ECCENTRIC PIN
						72223	HAND WHEEL INSERT (BLUE)
72401	HAND WHEEL						
73434	M4 PHILIPS SCREW						

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION	
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	2			1513	E4 CLIP-ON-WASHER	
FACTORY MODEL	TN298W3						32949	WASHER
ORIGINAL ISSUE	December, 1992			SERIAL NO.			41165	E6 CLIP-ON-WASHER
						44199	WASHER	
						56834	PIN	
						59221	WASHER	
						61223	M4 PHILIPS SCREW	
						61224	M4 PHILIPS SCREW	
						61225	M4 PHILIPS SCREW	
						61333	M4 SCREW	
						62309	M3 SCREW	
						63190	M3 SCREW	
						63238	SECURING PLATE	
						63566	PIN	
						64207	FELT WASHER	
						66957	FEED DOG	
						66959	FEED ARM	
						66960	D. F. ARM (A)	
						66971	PIN	
						66973	SLIDE BLOCK	
						66977	SHAFT	
						66984	SHAFT	
						66986	M3 SCREW	
						67178	FEED BASE	
						67179	SHAFT	
						67180	HOLDER	
						67181	LINK	
						67182	D. F. ARM (B)	
						67183	D. F. LINK	
						67184	D. F. SHAFT	
						67185	SECURING PLATE	
						67445	COLLAR	
						72054	FRONT FEED DOG	

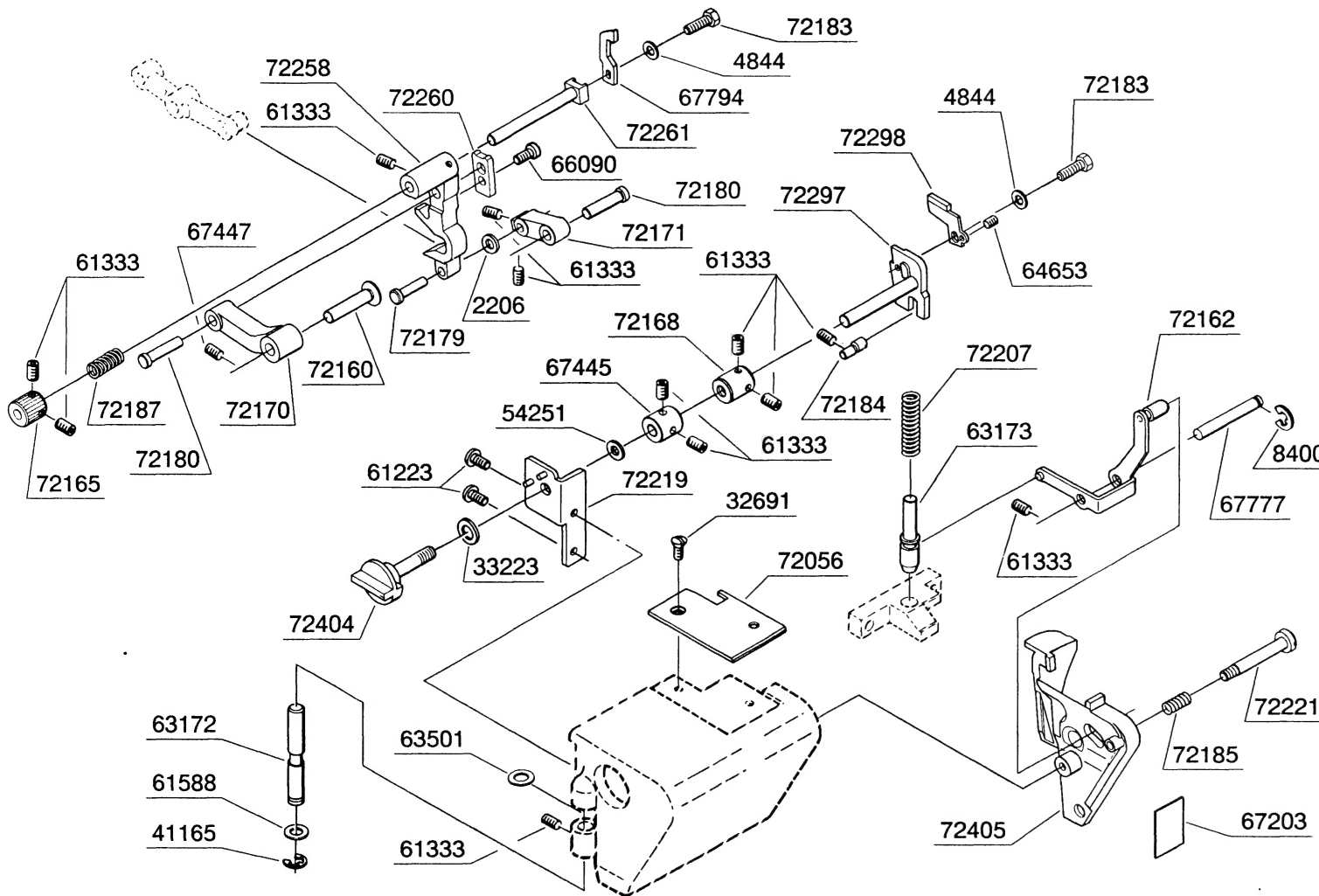
The diagram is an exploded view of a mechanical assembly, likely a feed mechanism for a sewing machine. It shows the following components and their assembly relationships:

- Top Left:** A long shaft (66977) with a pin (44199) and a washer (41165) at one end, and a securing plate (63238) with two screws (61223) at the other.
- Top Center:** A feed arm (66959) with a clip-on washer (1513) and a washer (59221). It connects to a feed base (67178) which has a felt washer (64207) and a pin (63566).
- Top Right:** A feed dog (66957) with a pin (61224) and a shaft (67179).
- Bottom Left:** A D.F. arm (A) (66960) with a pin (66971) and a D.F. link (67181). It connects to a D.F. shaft (67184) which has a pin (44199) and a washer (41165).
- Bottom Center:** A D.F. arm (B) (67182) with a pin (63190) and a D.F. link (67183). It connects to a D.F. shaft (67184) which has a pin (44199) and a washer (41165).
- Bottom Right:** A D.F. shaft (67184) with a pin (44199) and a washer (41165).

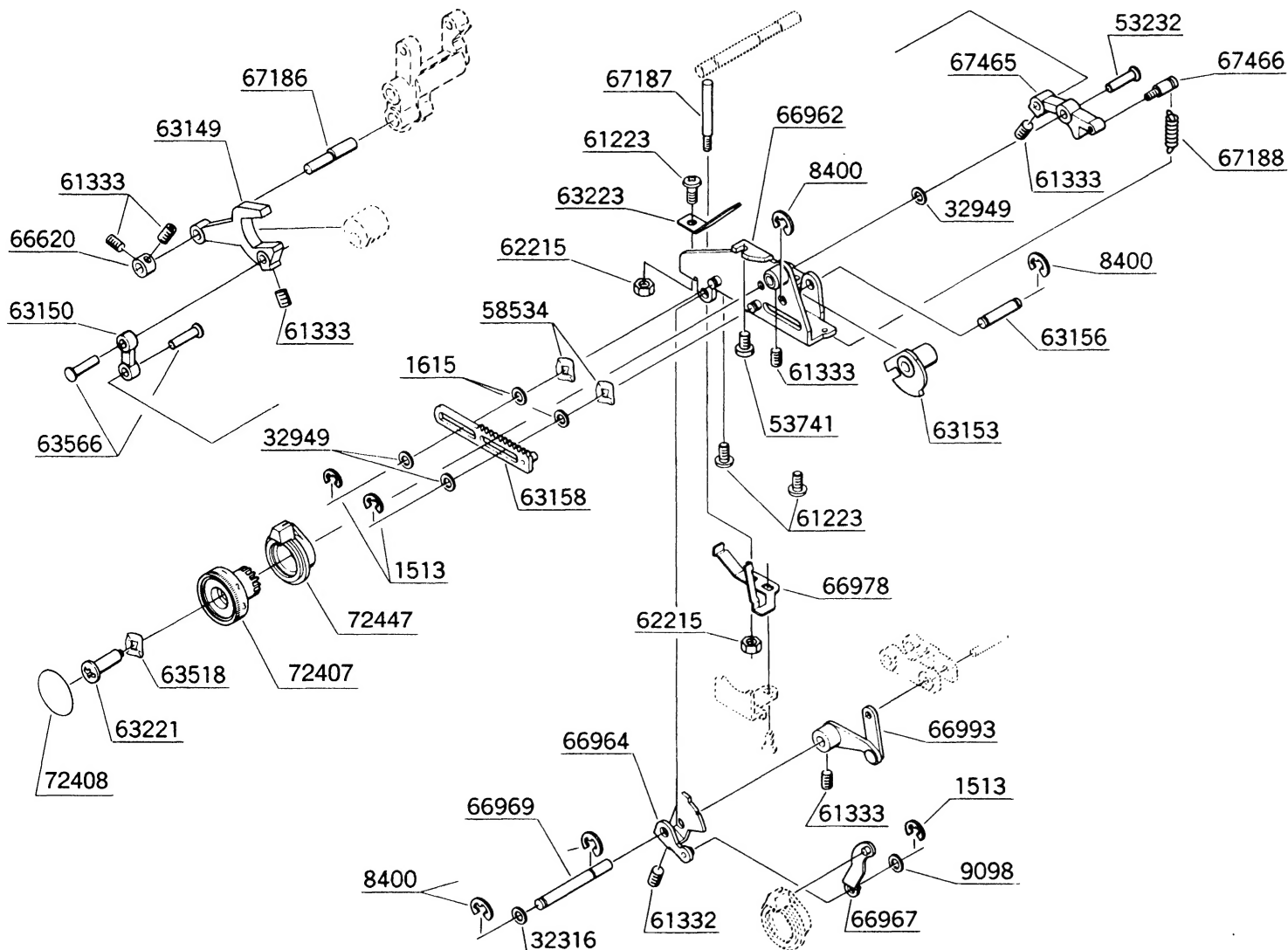
BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	3			135	PRESSER FOOT THUMB SCREW
FACTORY MODEL	TN298W3					164	PIPE KNOCK PIN
ORIGINAL ISSUE	December, 1992					1513	E4 CLIP-ON-WASHER
		SERIAL NO.				26934	#8 SCREW
						32949	WASHER
						33223	WASHER
						43390	THRUST WASHER
						46442	#8 SCREW
						53101	NEEDLE
						61223	M4 PHILIPS SCREW
						61333	M4 SCREW
						61556	SECURING PLATE
						61770	BALL BUSHING
						63278	PRESSER BAR
						63466	FOOT ASSEMBLY
						63517	MAIN SHAFT
						63519	COMPRESSION SPRING
						66474	M5 SCREW
						67236	THREAD GUIDE
						67439	CRANK-ROD ARM
						67444	COLLAR
						67447	M5 SCREW
						67455	HOLDER
						67458	M5 BOLT
						67841	NEEDLE BAR SET
						67844	NEEDLE BAR
						67845	NEEDLE CLAMP
						67847	#7 SCREW
						72167	DARNER
						72264	PRESSER BAR GUIDE BLOCK
						72265	BRACKET
						72266	PRESSER BAR LIFTER SCREW STUD
						72281	PIN
						72286	MAIN SHAFT ARM LEVER
						72287	NEEDLE BAR CRANK
						72402	LIFTER
						73434	M4 PHILIPS SCREW

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION	
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	4			2206	WASHER	
FACTORY MODEL	TN298W3					4844	WASHER	
ORIGINAL ISSUE	December, 1992					8400	E5 CLIP-ON-WASHER	
		SERIAL NO.					32691	#6 SCREW
							33223	WASHER
							41165	E6 CLIP-ON-WASHER
							54251	THRUST WASHER
							61223	M4 PHILIPS SCREW
							61333	M4 SCREW
							61588	WASHER
							63172	SHAFT
							63173	PIN
							63501	WASHER
							64653	M3 SCREW
							66090	M4 SCREW
							67203	SEAL
							67445	COLLAR
							67447	M5 SCREW
							67777	SHAFT
							67794	UPPER KNIFE
							72056	COVER PLATE
							72160	STUD
							72162	LEVER
							72165	KNIFE RELEASE KNOB
							72168	COLLAR
							72170	LINK
							72171	LINK
							72179	STUD
							72180	STUD
							72183	M3.5 BOLT
							72184	ECCENTRIC PIN
							72185	COMPRESSION SPRING
							72187	COMPRESSION SPRING
							72207	COMPRESSION SPRING
							72219	KNOB MOUNTING BRACKET
							72221	M4 STUD SCREW
							72258	DRIVING ARM
							72260	POSITIONER
							72261	SHAFT
							72297	LOWER KNIFE HOLDER
							72298	LOWER KNIFE
							72404	CONTROL KNOB
							72405	SHUTTER

72258 72260 72261 72298 4844 72183 67794 66090 72180 72297 64653 61333 67447 61333 72179 72160 72170 72187 72180 72165 72168 67445 54251 61223 72219 32691 72056 72184 72207 63173 72162 8400 67777 61333 72404 63172 61588 41165 63501 61333 72221 72185 72405 67203



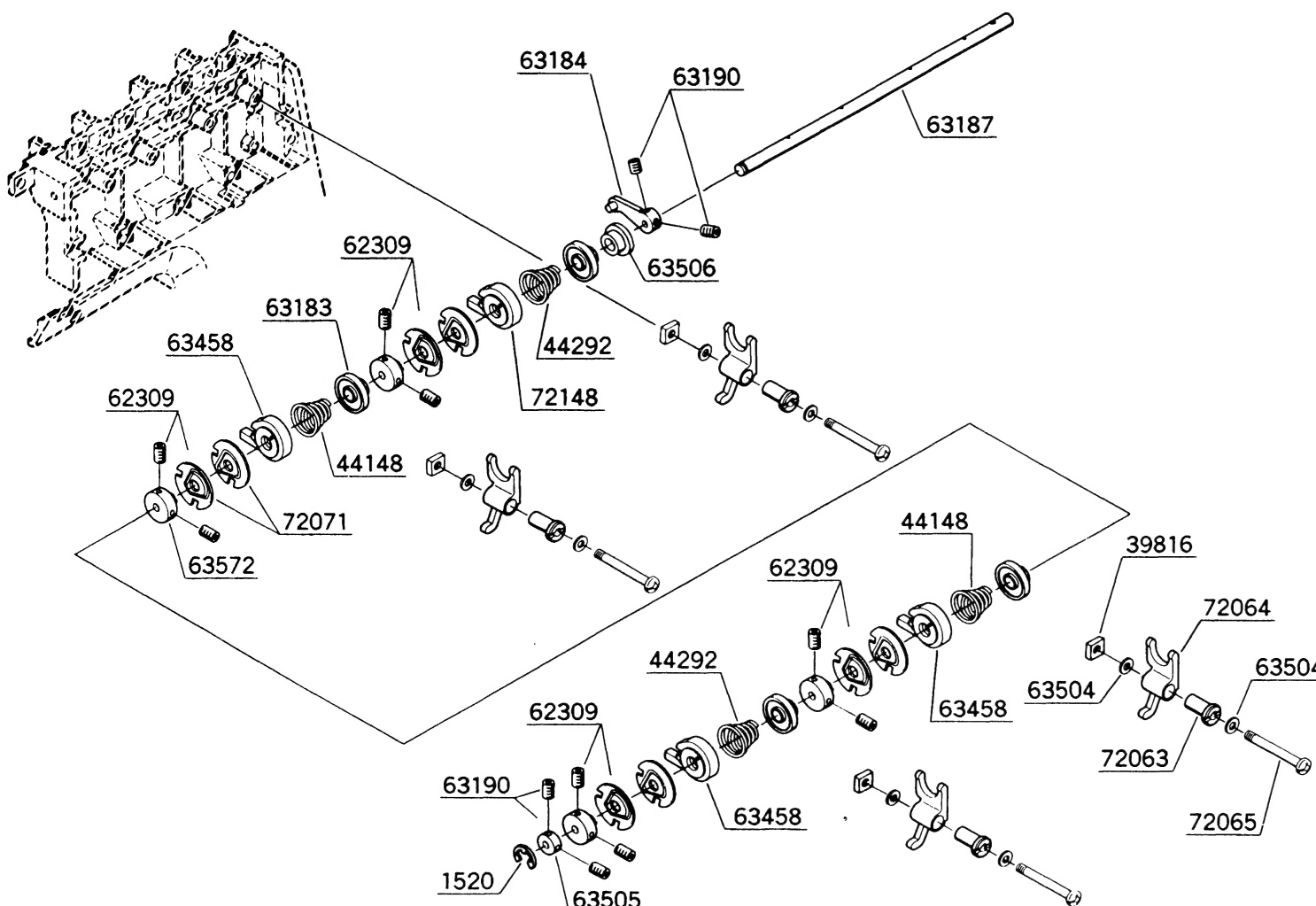
BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	5			1513	E4 CLIP-ON-WASHER
FACTORY MODEL	TN298W3					1615	WASHER
ORIGINAL ISSUE	December, 1992	SERIAL NO.				8400	E5 CLIP-ON-WASHER
						9098	WASHER
						32316	WASHER
						32949	WASHER
						53232	PIN
						53741	M4 PHILIPS SCREW
						58534	CRINKLE WASHER
						61223	M4 PHILIPS SCREW
						61332	M4 SCREW
						61333	M4 SCREW
						62215	M4 NUT
						63149	ROD
						63150	LINK
						63153	FEED REGULATING CAM
						63156	FEED CAM SHAFT
						63158	RACK
						63221	M4 SCREW
						63223	SPRING PLATE
						63518	CRINKLE WASHER
						63566	PIN
						66620	COLLAR
						66962	FEED BRACKET
						66964	D. F. ARM (A)
						66967	D. F. PLATE
						66969	SHAFT
						66978	SPRING PLATE
						66993	D. F. ARM (B)
						67186	ECCENTRIC PIN
						67187	PIN
						67188	EXTENSION SPRING
						67465	LINK ARM
						67466	SPRING SET SCREW
						72407	DIAL
						72408	DIAL INSERT
						72447	D. F. LEVER



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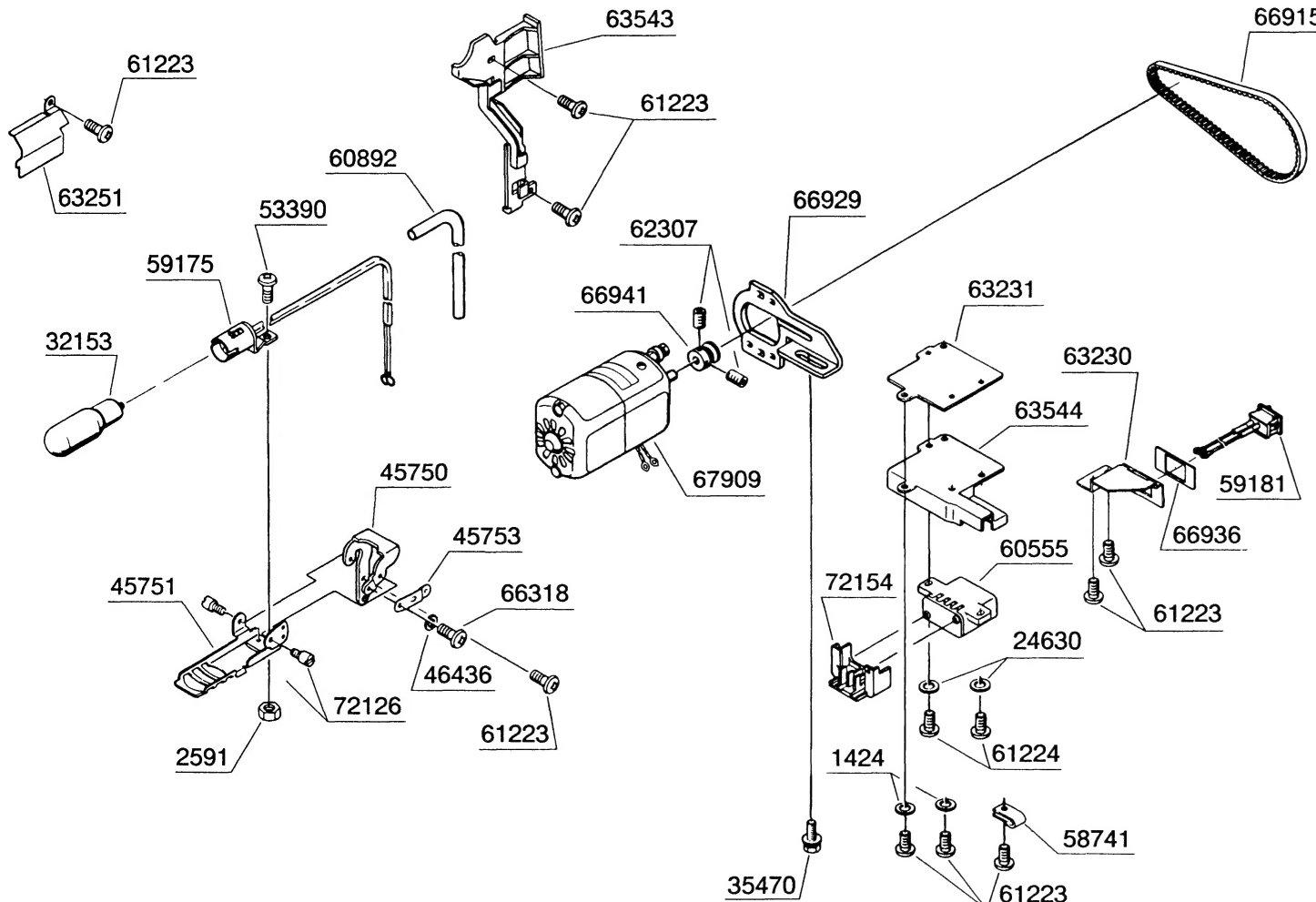
BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	6			1520	E3 CLIP-ON-WASHER
FACTORY MODEL	TN298W3					2744	WASHER
ORIGINAL ISSUE	December, 1992					8400	E5 CLIP-ON-WASHER
		SERIAL NO.				32316	WASHER
						39816	M4 SQUARE NUT
						39817	M4 PHILIPS SCREW
						44238	M4 PHILIPS SCREW
						44625	MAGNET
						56915	PLATE
						61132	M4 PHILIPS SCREW
						61222	M4 PHILIPS SCREW
						61223	M4 PHILIPS SCREW
						61333	M4 SCREW
						63181	TENSION RELEASE LEVER SHAFT
						63192	TENSION RELEASE LEVER
						63196	COMPRESSION SPRING
						63228	THREAD GUIDE
						63229	THREAD GUIDE
						63239	HANDLE SECURING PLATE
						63240	PIN
						63456	COMPRESSION SPRING
						63479	WASHER
						63480	M4 SCREW
						63481	THREAD GUIDE
						63509	M4 PHILIPS SCREW
						63510	M4 PHILIPS SCREW
						63536	TENSION PLATES
						63559	M4 PHILIPS SCREW
						67093	CAP
						67820	THREAD GUIDE
						72068	THREAD GUIDE
						72069	THREAD GUIDE
						72284	THREAD GUIDE
						72290	THREADING SHEET
						72291	THREAD GUIDE
						72410	TOP COVER
						72412	GRIP HANDLE

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	7			1520	E3 CLIP-ON-WASHER
FACTORY MODEL	TN298W3					39816	M4 SQUARE NUT
ORIGINAL ISSUE	December, 1992	SERIAL NO.				44148	COMPRESSION SPRING
						44292	COMPRESSION SPRING
						62309	M3 SCREW
						63183	SPRING RECEIVER
						63184	TENSION DISC RELEASE ARM
						63187	SHAFT
						63190	M3 SCREW
						63458	DISC RECEIVER
						63504	WASHER
						63505	COLLAR
						63506	BUSHING
						63572	COLLAR
						72063	ECCENTRIC SLEEVE
						72064	TENSION LEVER
						72065	M4 STUD SCREW
						72071	DIAL TENSION DISC
						72148	DISC RECEIVER

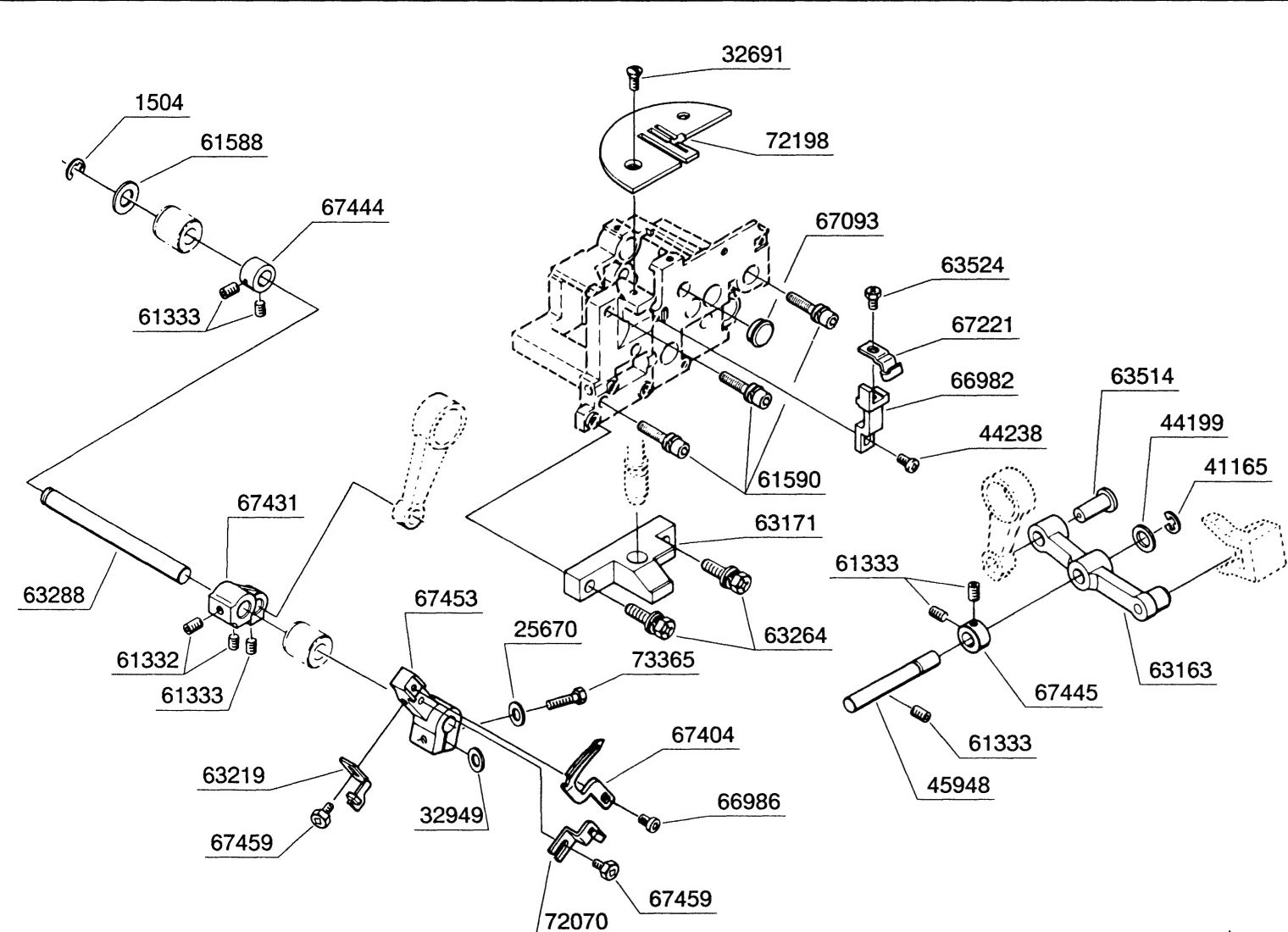
BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	8			1504	E7 CLIP-ON-WASHER
FACTORY MODEL	TN298W3					1520	E3 CLIP-ON-WASHER
ORIGINAL ISSUE	December, 1992	SERIAL NO.				39816	M4 SQUARE NUT
						42514	WASHER
						58221	WASHER
						58250	RUBBER
						59085	WASHER
						61223	M4 PHILIPS SCREW
						61224	M4 PHILIPS SCREW
						62215	M4 NUT
						63215	THREAD GUIDE
						63453	SECURING PLATE
						63508	M4 PHILIPS SCREW
						63539	SPRING PLATE
						65684	M4 PHILLIPS SCREW
						66437	BUSH
						72278	LINK
						72279	OSCILLATING LEVER
						72280	CONNECTING ARM
						72282	TENSION SHAFT
						72292	SHAFT
						72411	THREAD TENSION DIAL
						74020	M4 BOLT

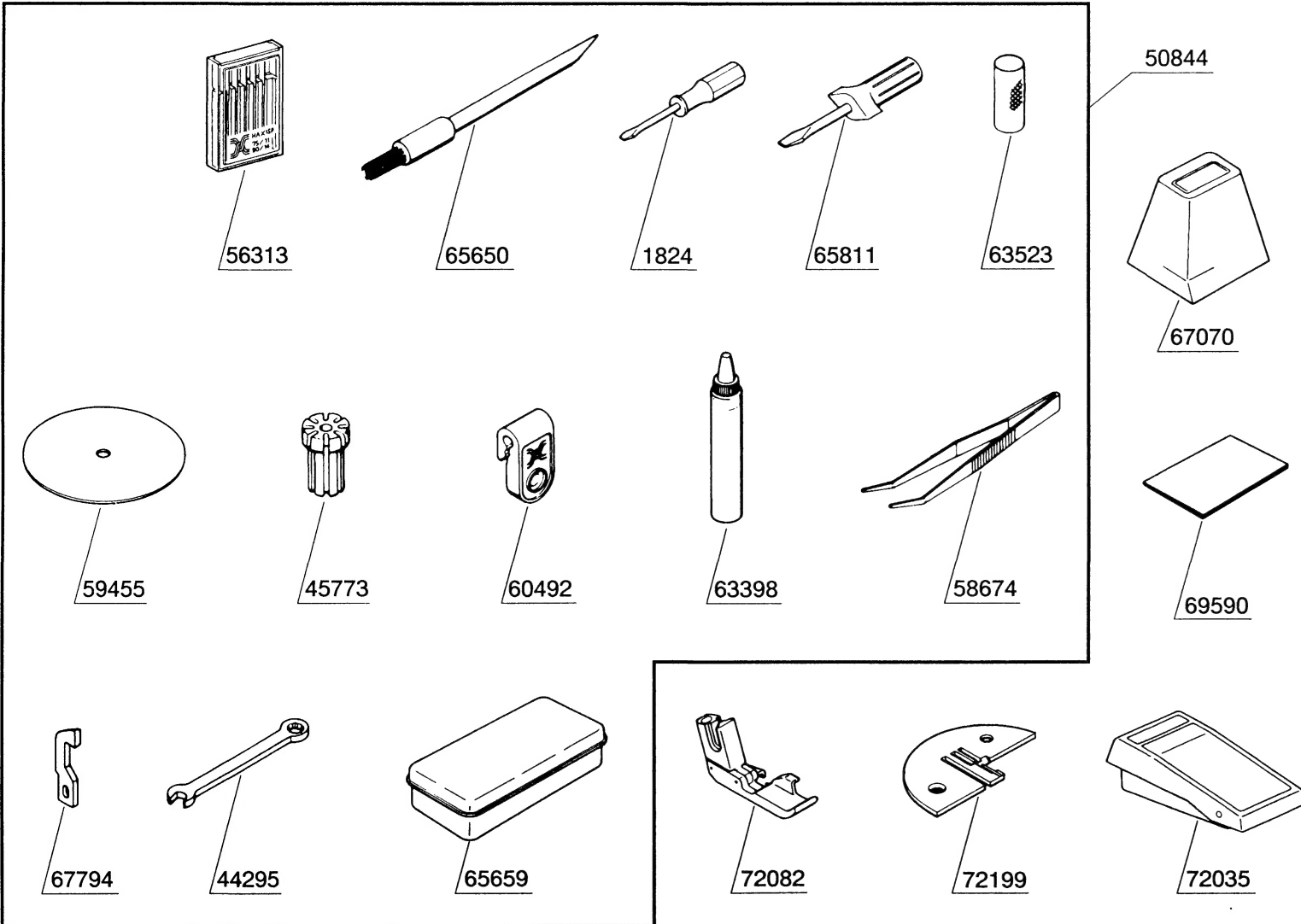
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BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	9			1424	WASHER
FACTORY MODEL	TN298W3					2591	#6 NUT
ORIGINAL ISSUE	December, 1992	SERIAL NO.					
						45750	BRACKET
						45751	LAMP GUARD
45753	SPRING PLATE						
46436	WASHER						
53390	#6 PHILIPS SCREW						
58741	CORD GUARD						
59175	HARNESS						
59181	SWITCH ASSEMBLY						
60555	TERMINAL BLOCK						
60892	VINYL TUBE						
61223	M4 PHILIPS SCREW						
61224	M4 PHILIPS SCREW						
62307	M4 SCREW						
63230	SWITCH BRACKET						
63231	TERMINAL BRACKET						
63251	LAMP COVER						
63543	CORD GUARD						
63544	TERMINAL						
66318	M3 PHILIPS SCREW						
66915	MOTOR BELT						
66929	MOTOR BRACKET						
66936	SWITCH PLATE						
66941	MOTOR PULLEY						
67909	MOTOR						
72126	M3 SCREW						
72154	TERMINAL BLOCK COVER						

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	10			1520	E3 CLIP-ON-WASHER
FACTORY MODEL	TN298W3					9088	NYLON WASHER
ORIGINAL ISSUE	December, 1992	SERIAL NO.				24630	WASHER
						39160	TAPPING SCREW
						39161	TAPPING SCREW
						39816	M4 SQUARE NUT
						44125	SPOOL PIN
						44195	WASHER
						44238	M4 PHILIPS SCREW
						55894	TAPPING SCREW
						60595	RUBBER CUSHION
						60773	GUIDE PLATE
						60785	TOOTHED WASHER
						60786	M4 SCREW
						61222	M4 PHILIPS SCREW
						61223	M4 PHILIPS SCREW
						61225	M4 PHILIPS SCREW
						61588	WASHER
						61593	COMPRESSION SPRING
						62016	TAPPING SCREW
						63212	HINGED PLATE (R)
						63213	HINGED BRACKET
						63235	INNER COVER
						63236	INNER PLATE
						63256	PLATE
						63262	M4 PHILIPS SCREW WITH WASHER
						63272	M4 SQUARE NUT
						63542	LINT TRAY
						63560	M4 PHILIPS SCREW
						64204	M4 PHILIPS SCREW
						65653	SPOOL PIN CAP
						67177	BASE
						67456	M8 SCREW
						67460	M4 STUD SCREW
						72044	EXTENSION BAR
						72176	HINGED PLATE
						72178	SHAFT
						72186	COMPRESSION SPRING
						72203	TWO-THREAD OVERLOCK CONVERTOR
						72217	LID OF POCKET
						72218	SEAL
						72240	CUSHION
						72288	THREAD
						72289	THREAD
						72415	SPOOL PIN BASE ASSEMBLY
						72416	SPOOL PIN BASE SUPPORT
						72418	CLOSURE
						72422	FRONT COVER
						72426	NAME PLATE

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	12			1504	E7 CLIP-ON-WASHER
FACTORY MODEL	TN298W3						25670
ORIGINAL ISSUE	December, 1992	SERIAL NO.				32691	#6 SCREW
						32949	WASHER
						41165	E6 CLIP-ON-WASHER
						44199	WASHER
						44238	M4 PHILIPS SCREW
						45948	SHAFT
						61332	M4 SCREW
						61333	M4 SCREW
						61588	WASHER
						61590	M6 SCREW WITH WASHER
						63163	KNIFE LEVER ASSEMBLY
						63171	FIXING BASE
						63219	THREAD GUIDE
						63264	M5 BOLT WITH WASHER
						63288	SHAFT
						63514	STUD
						63524	M3 BOLT
						66982	NEEDLE RECEIVER BASE
						66986	M3 SCREW
						67093	CAP
						67221	NEEDLE RECEIVER
						67404	LOWER LOOPER
						67431	LOOPER DRIVING ARM
						67444	COLLAR
						67445	COLLAR
						67453	LOOPER BASE
						67459	M3 BOLT
						72070	THREAD GUIDE
						72198	NEEDLE PLATE
						73365	M3.5 BOLT

BUYER'S MODEL NO.	734DW	SECTION	PAGE	REVISION	REMARKS	PART NO.	DESCRIPTION
BUYER'S MODEL NAME	SUPERLOCK 734DW	—	13			1824	SMALL SCREW DRIVER
FACTORY MODEL	TN298W3					44295	SPANNER
ORIGINAL ISSUE	December, 1992	SERIAL NO.				45773	CUSHION HOLDER
<div></div>						50844	ACCESSORY SET WITH BOX
						56313	NEEDLE SET
						58674	TWEEZERS
						59455	EXTENSION PLATE
						60492	DETACHABLE CORD GUIDE
						63398	SEWING MACHINE OIL
						63523	NET
						65650	CLEANING BRUSH
						65659	ACCESSORY BOX
						65811	LARGE SCREW DRIVER
						67070	DUST COVER
						67794	UPPER KNIFE
						69590	BOOK
						72035	FOOT CONTROL
						72082	ROLL HEM FOOT
						72199	NEEDLE PLATE FOR NARROW/ROLLED EDGE